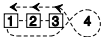
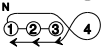


A CASCADE JIG

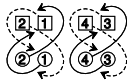
4x32 J



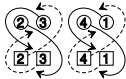
X_L



X_R



1x 4x 3x



2 3 4 1



1 4 3 2



2x 3x 4x 1x

